



SIEMENS



SWT - 2.3 - 113

Turning moderate wind into maximum results

www.siemens.com/energy

Answers for energy.

At the leading edge of evolution

The new Siemens SWT-2.3-113 wind turbine is the ultimate choice for low to moderate wind conditions. The revolutionary direct drive generator and the new, optimized Quantum Blade are paired to extract as much energy as possible from the wind.

Efficient. Quiet. Robust and reliable. The Siemens SWT-2.3-113 is the new benchmark wind turbine for low to medium wind speeds. As a result of more than 30 years of research and development, it is designed to harvest more energy out of moderate wind conditions than anyone thought possible.

Proven design

The SWT-2.3-113 is built around the same revolutionizing direct drive generator as the SWT-3.0-101. The direct drive turbine offers exceptional reliability and efficiency – with only 50% of the parts normally required for a conventional wind turbine. By using the same proven design and sharing the majority of components with its larger sibling, production costs and lead times can be kept down.

Unique aerodynamics

The Quantum Blade combines exceptional aerodynamic performance with patented manufacturing technology. Based on innovative aerodynamic solutions in the root and tip sections, the Quantum Blade offers maximum efficiency at low to medium wind speeds.

Maximum availability

Simplicity is the ultimate sophistication. With the simple and robust direct drive concept with 50% fewer parts, the SWT-2.3-113 wind turbine is designed for maximum availability. Furthermore, the spacious nacelle and the ergonomic working conditions facilitate serviceability and contribute to minimizing downtime for scheduled maintenance.

“

You cannot change the wind.
It may be strong, it may be light.
This leaves it up to us to extract
as much energy as we can from it.

Anne Schannong Vinther, Quality Engineer



Innovation for efficiency

Siemens direct drive technology and the new Quantum Blade represent groundbreaking wind turbine design and technology. The result of these two key innovations is a turbine with maximum efficiency and reliability, which helps to enable a solid return on investment.

Maximized performance with 50% fewer parts

The Siemens direct drive design incorporates a permanent magnet generator with fewer moving parts than ever before.

The simple permanent magnet design offers increased efficiency directly by minimizing energy losses and indirectly by reducing maintenance needs. The outer rotor arrangement leads to a more compact and light-weight generator, making transportation and installation easier and faster.

The B55 Quantum Blade

The new generation of Siemens wind turbine blades is lighter than previous designs but retains the superior

strength known from earlier generations of blades. Thanks to unique airfoils and redesigned tip and root sections, the blade offers superior performance at low to medium wind speeds. The root section uses Siemens "flatback" profiles to minimize root leakage and provide higher lift. The tip has also undergone a fine-tuning process to give enhanced lift and acoustic performance.

One-piece moulding

Like other Siemens blades, the new Quantum Blades are manufactured in Siemens proprietary IntegralBlade® process. Each blade is moulded in one single production step from fiberglass-reinforced epoxy resin, resulting in a stronger, lighter blade without any joints.



Lower noise

With a low 105 dB noise level, the SWT-2.3-113 is one of the quietest wind turbines on the market. As a result, this turbine type has an extremely high ratio of energy output per noise affected area, resulting in fewer disturbances to people and wildlife.

Superior grid compliance

The Siemens NetConverter® is designed for maximum flexibility in the turbine's response to voltage and frequency variations, fault ride-through capability and output adjustment. The advanced wind farm control system provides state-of-the-art fleet management.

Technical specification

Rotor

- Type: 3-bladed, horizontal axis
- Position: Upwind
- Diameter: 113 m
- Swept area: 10,000 m²
- Speed range: 6–13 rpm
- Power regulation: Pitch regulation with variable speed
- Rotor tilt: 6 degrees

Blade

- Type: Self-supporting
- Blade length: 55 m
- Tip chord: 0.63 m
- Root chord: 4.2 m
- Aerodynamic profile: NB 1-7, SWPNA1_XX12, FFAxxx
- Material: GRE
- Surface gloss: Semi-mat, <30 / ISO2813
- Surface colour: Light grey, RAL 7035

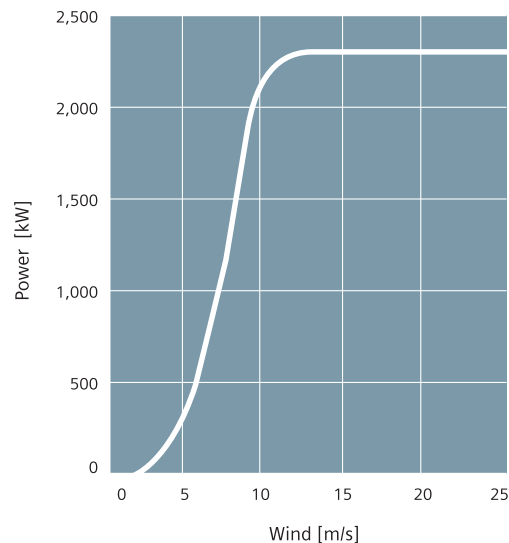
Aerodynamic brake

- Type: Full span pitching
- Activation: Active, hydraulic

Load-supporting parts

- Hub: Nodular cast iron
- Main shaft: Cast
- Nacelle bed plate: Cast

Sales power curve



Mechanical brake

- Type: Hydraulic disc brake
- Position: Generator rear end
- Number of callipers: 3

Canopy

- Type: Totally enclosed
- Surface gloss: Silk mat, 30–40 / ISO2813
- Colour: Light grey, RAL 7035

Generator

- Type: Synchronous, PMG
- Nominal power: 2,300 kW

Grid terminals (LV)

- Nominal power: 2,300 kW
- Voltage: 690 V
- Frequency: 50 Hz or 60 Hz

Yaw system

- Type: Active
- Yaw bearing: Externally geared
- Yaw drive: 8 (optional 10) electric gear motors
- Yaw brake: Passive friction brake

Controller

- Type: Microprocessor
- SCADA system: WPS
- Controller designation: SWTC, STC-1, SCS-1

Tower

- Type: Cylindrical and/or tapered tubular
- Hub height: 99.5 m or site-specific
- Corrosion protection: Painted
- Surface gloss: Silk mat, 30–40 / ISO2813
- Colour: Light grey, RAL 7035

Operational data

- Cut-in wind speed: 3 m/s
- Nominal power at: 12–13 m/s
- Cut-out wind speed: 25 m/s
- Maximum 3 s gust: 59.5 m/s (IEC version)

Weights (approximately)

- Rotor: 66,700 kg
- Nacelle: 73,000 kg
- Tower: Site-specific

1 Quantum Blade

- Unique design and manufacturing process
- IntegralBlade® one-piece moulding for maximum strength
- Optimized aerodynamics for low to medium wind conditions
- Increased length for higher energy yield
- Blade root – designed for minimized root leakage and increased lift

2 Direct drive generator

- Permanent magnet design
- Totally enclosed, easy to handle and lightweight design
- Optimum reliability and efficiency

3 Nacelle

- Solid, compact and lightweight structure
- Spacious, ergonomic design – maximum serviceability
- 50% fewer parts compared to geared turbines

4 Cooling

- Simple and robust LiquidLink® water cooling system
- Top-mounted passive cooling radiators
- High-efficient two-stage cooling as function of power



Published by and copyright © 2011:

Siemens AG

Energy Sector

Freyeslebenstrasse 1

91058 Erlangen, Germany

Siemens Wind Power A/S

Borupvej 16

7330 Brande, Denmark

www.siemens.com/wind

For more information, please contact
our Customer Support Center.

Phone: +49 180 524 70 00

Fax: +49 180 524 24 71

(Charges depending on provider)

E-mail: support.energy@siemens.com

Renewable Energy Division

Order No. E50001-W310-A174-V1-4A00

Printed in Germany

Dispo 34804, c4bs No. 7491

fb 3867 WÜ WS 04113.0

Printed on elementary chlorine-free
bleached paper.

All rights reserved.

Trademarks mentioned in this document
are the property of Siemens AG, its affiliates,
or their respective owners.

Subject to change without prior notice.

The information in this document contains
general descriptions of the technical options
available, which may not apply in all cases.

The required technical options should therefore
be specified in the contract.